# **Threaded Lifting Pins** • self-locking 22352.0027





Heavy-duty lifting element for quick and easy use, with moveable shackle and locking stud to provide protection against unintentional unlocking. For lifting loads, the threaded lifting pin is inserted into a threaded hole. In contrast to a ringbolt, time-consuming screwing in and out is therefore unnecessary.

All versions are corrosion-protected. The version made of stainless steel is also resistant to corrosion and weathering, so it is also suitable for external use. In addition, the high-strength, precipitation-hardened pin makes extreme loads possible.

#### Material

#### Pin part

 Heat-treated steel, tempered, manganese phosphated

#### Press button

· Aluminium, orange, anodised

#### Threaded element

 Stainless steel 1.4542, precipitationhardened

#### Shackle

• Heat-treated steel, tempered, manganese phosphated

#### Spring

Stainless Steel

#### Assembly

Threaded lifting pins can be mounted into a thread that is true to gauge.

#### Mounting:

- 1. Press in the button and hold it down.
- 2. Insert the threaded lifting pin.
- 3. Release the button (The button must be back in its original position.).
- 4. Tighten the threaded lifting pin by hand, until it bears compleately on the bearing surface.
- 5. It must be ensured that the threaded segments are engaged in the mounting thread.

#### Dismantling:

- 1. Unscrew the threaded lifting pin approx. a quarter of a turn anticlockwise.
- 2. Press in the button and hold it down.
- 3. Remove the threaded lifting pin.
- 4. Release the button.

#### Operation

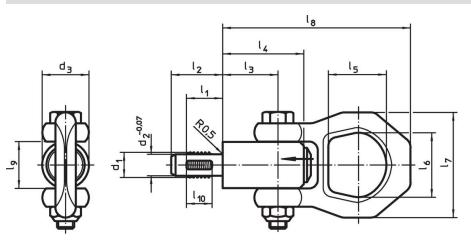
Each threaded lifting pin contains an instruction manual with an EC Declaration of Conformity.

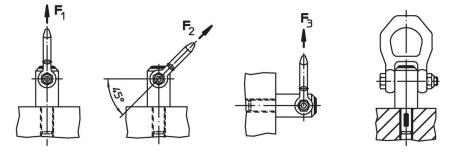
#### More information

#### **Further products**

- · Lifting Pins, self-locking
- Lifting Pins, self-locking, stainless steel
- Threaded Lifting Pins, self-locking, for centre holes according to DIN 332
- Threaded Lifting Pins, self-locking, with rotatable shackle
- Threaded Lifting Pins, self-locking INCH
- Threaded Lifting Pins, self-locking, with rotatable shackle - INCH

## Drawing

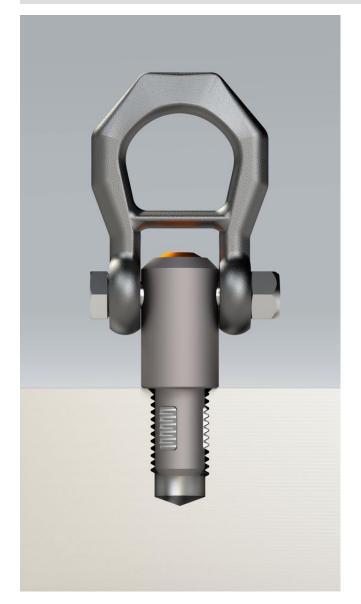


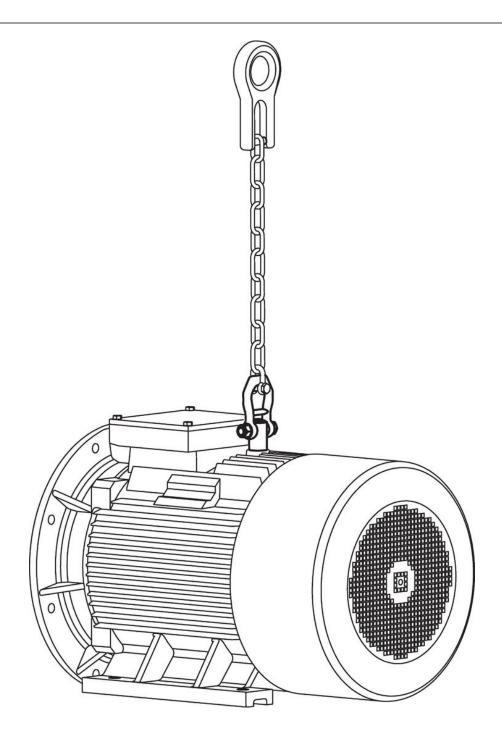


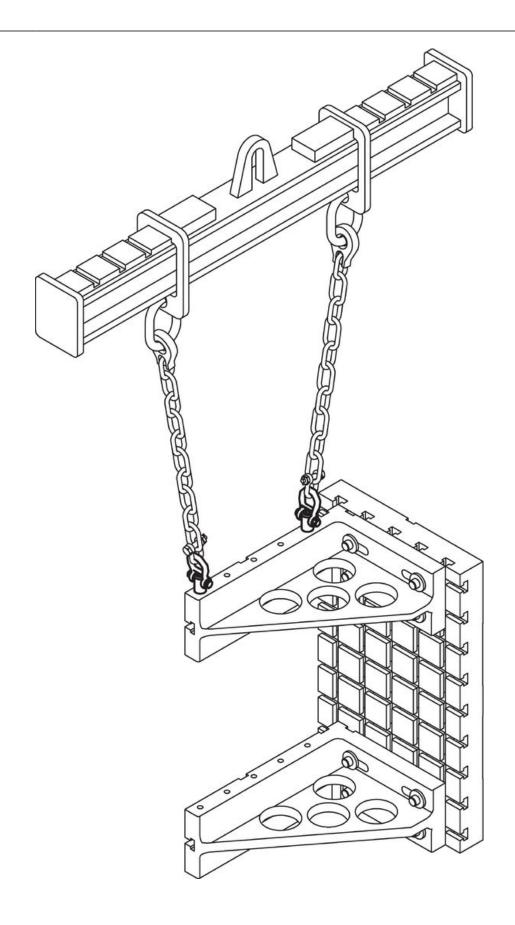
## Order information

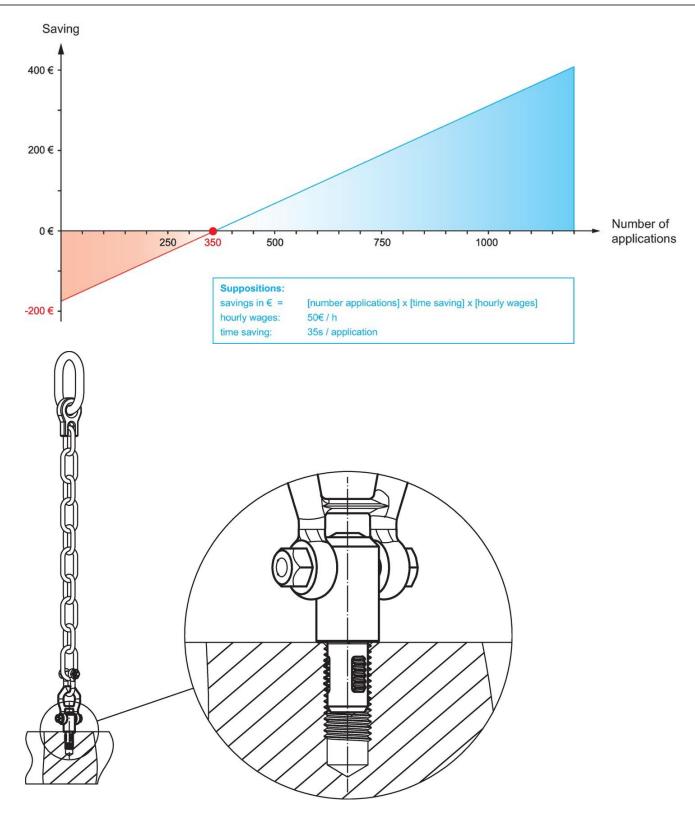
| Dimensions |                    |                                |                |                |                |                |                |                |                |                |                |                 | Load capacity according<br>to DIN EN 13155 |                |                | Locating<br>thread |      | Ĭ    | Art. No.   |
|------------|--------------------|--------------------------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|-----------------|--|----------------|----------------|--------------------|------|------|------------|
| d1         | I1                 | <b>d</b> <sub>2</sub><br>-0.07 | d <sub>3</sub> | l <sub>2</sub> | I <sub>3</sub> | I <sub>4</sub> | I <sub>5</sub> | I <sub>6</sub> | I <sub>7</sub> | I <sub>8</sub> | l <sub>9</sub> | I <sub>10</sub> | F <sub>1</sub>                             | F <sub>2</sub> | F <sub>3</sub> |                    | max. |      |            |
|            | [mm]               |                                |                |                |                |                |                |                |                |                |                |                 |  |                | [kN]           |                    |      | [g]  |            |
| Heat-tr    | Heat-treated steel |                                |                |                |                |                |                |                |                |                |                |                 |  |                |                |                    |      |      |            |
| M27        | 31                 | 23.67                          | 45             | 40             | 42             | 60             | 50.6           | 49.8           | 82             | 152            | 36             | 26              | 33.8                                       | 15.7           | 13.7           | M27                | 250  | 1546 | 22352.0027 |

# Application example









#### Compliance

## **RoHS compliant**

Contains lead - compliant according to exceptions 6a / 6b / 6c.

Contains SVHC substances >0,1% w/w Contains lead - SVHC list [REACH] as of 23.01.2024.

#### **Contains Proposition 65 substances**

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Lead can cause cancer and reproductive harm from exposure https://www.P65Warnings.ca.gov/

#### Free from Conflict Minerals

This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.