# Precision Index Plungers • with cylindrical pin

22130.0066



### **Product Description**

Precision index plungers together with bushings are a perfect combination for quick positioning and mounting.

The precise tolerance of both, the precision index plunger and the bushing, guarantees a high repeatability of these two elements.

#### **Material**

#### Pin

• Case-hardened steel, case-hardened, blackened and ground

#### Bushing

 Case-hardened steel, case-hardened, blackened and ground

#### Body

 Case-hardened steel, case-hardened, blackened and ground

#### Ball knob

· Thermoplastic, greyish black

### **Assembly**

For precise adjustment, the grip ball and plunger should be glued grease-free after assembly. Detailed assembly instructions can be downloaded as a PDF file under "Documents".

#### **Operation**

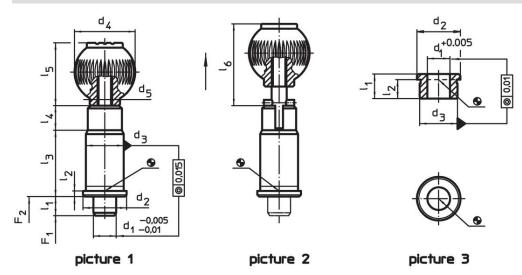
When using locking index plungers the knob is pulled out and turned  $90^{\circ}$ .

#### More information

### Notes

Bushings must be ordered separately.

# **Drawing**





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### **Order information**

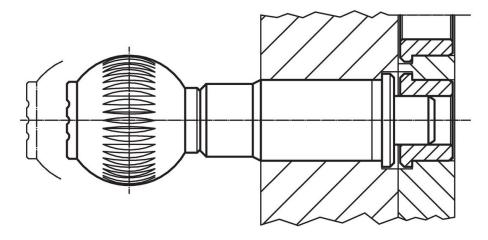
Dimensions									Spring load <sup>1)</sup>		I	Art. No.		
<b>d</b> <sub>1</sub> -0.005 -0.01	d <sub>2</sub>	<b>d₃</b> n6	d <sub>4</sub>	d <sub>5</sub>	I <sub>1</sub> min.	l <sub>2</sub>	l <sub>3</sub>	I <sub>4</sub>	l <sub>5</sub>	I <sub>6</sub>	F <sub>1</sub> ~	F <sub>2</sub> ~	_	
[mm]									[1]	N]	[g]			
with lock	with locking – picture 2													
16	28	25	40	M10	10	3	42	13	41.5	53	20	50	228	22130.0066

<sup>1)</sup> statistical average value

### **Accessories**

		I	Art. No.							
	d₁	d <sub>2</sub>	d <sub>3</sub>	I <sub>1</sub>	l <sub>2</sub>	_				
	+0.005		n6	min.						
			[g]							
socket for precision index plungers, cylindrical - picture 3										
	16	28	25	17	14.0	40	22130.0093			

# **Application example**



# Compliance

# **RoHS** compliant

Contains lead - compliant according to exceptions 6a / 6b / 6c.

## Contains SVHC substances >0,1% w/w

Contains lead - SVHC list [REACH] as of 23.01.2024.

# **Contains Proposition 65 substances**



Lead can cause cancer and reproductive harm from exposure https://www.P65Warnings.ca.gov/

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### **Free from Conflict Minerals**

This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.



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