# **Index Plungers** • with sensor

# 22123.0105





# **Product Description**

Index plungers are used for indexing bores.

The index plunger with sensor makes it possible to monitor the indexing position of the indexing plunger. When it engages, the sensor already switches after 2/3 of the indexing distance l<sub>2</sub>. In addition to the electronic signal, the switching status is indicated directly on the sensor via an LED.

### Material

## Body

• Stainless steel 1.4305

# Locking pin

· Stainless steel 1.4305, nickel-plated

#### Knob

Thermoplastic PA 6, black, dull

· Thermoplastic PUR, black

### Magnet

· Permanent magnet

· Thermoplastic PA 6, black, dull

### Lock nut

Stainless steel A2 (ISO 8675)

## **Assembly**

The enclosed separate sensor and sensor clip can be mounted with the enclosed Allen key. The derivation direction of the sensor cable can be determined individually.

- 1. Push the sensor into the side of the sensor clip.
- 2. Tighten the internal hexagon screw of the sensor with light hand force (max. 0.1 Nm).
- 3. Clip the sensor clip into the annular groove of the index plunger in any position.
- 4. By turning the sensor clip, the sensor cable's derivation direction can be adjusted. Note:

To avoid interferences, no magnetic fields should act on the index plunger.

#### Operation

When using locking index plungers, the knob is pulled-out, turned 90° and secured by a notched catch (when locking pin should not overhang).

## More information

#### **Notes**

Knob not removable.

## **Further products**

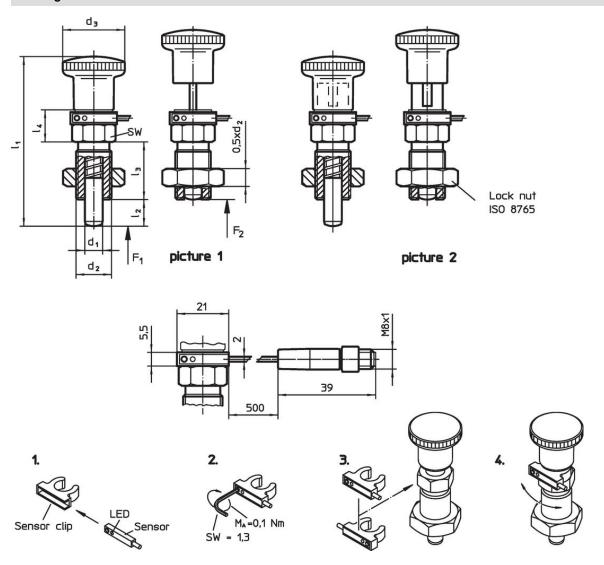
· Retrieval Units, with sensor



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# **Drawing**



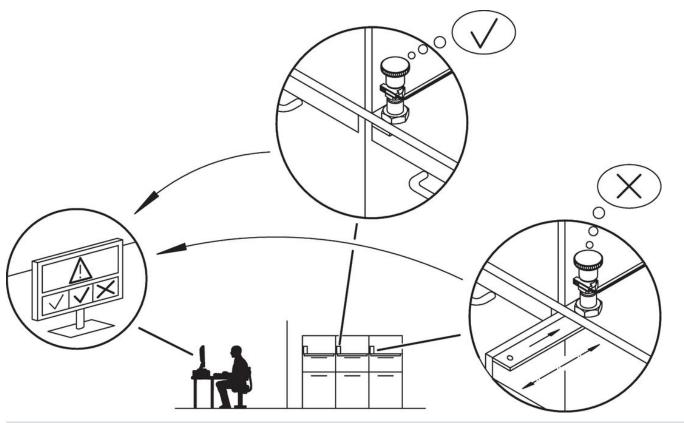
# **Order information**

Dimensions							ws	Spring load <sup>1)</sup>				I	Art. No.	
d <sub>1</sub>	d <sub>2</sub>	l <sub>2</sub>	d <sub>3</sub>	l <sub>1</sub>	l <sub>3</sub>	l <sub>4</sub>		F <sub>1</sub>	F <sub>2</sub>	min.	max.			
-0.02		min.												
-0.05														
[mm]							[mm]		[N]	[°C]		[g]		
with kr	with knob and locking – picture 2													
5	M10 x 1	8	19	46.5	18	12.5	12	5	18	-25	75	49	22123.0105	

<sup>1)</sup> statistical average value

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# **Application example**



# Compliance

# **RoHS** compliant

Compliant according to Directive 2011/65/EU and Directive 2015/863.

# Does not contain SVHC substances

No SVHC substances with more than 0.1% w/w contained - SVHC list [REACH] as of 23.01.2024.

# **Does not contain Proposition 65 substances**

No Proposition 65 substances included. https://www.P65Warnings.ca.gov/

Free from Conflict Minerals



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