# **Precision Index Plungers** • with tapered pin

22130.0160



## **Product Description**

Precision index plungers together with bushings are a perfect combination for quick positioning and mounting.

The precise tolerance of both, the precision index plunger and the bushing, guarantees a high repeatability of these two elements.

#### **Material**

#### Pin

• Case-hardened steel, case-hardened, blackened and ground

#### Bushing

 Case-hardened steel, case-hardened, blackened and ground

#### Body

 Case-hardened steel, case-hardened, blackened and ground

## Ball knob

· Thermoplastic, greyish black

### **Assembly**

For precise adjustment, the grip ball and plunger should be glued grease-free after assembly. Detailed assembly instructions can be downloaded as a PDF file under "Documents".

#### **Operation**

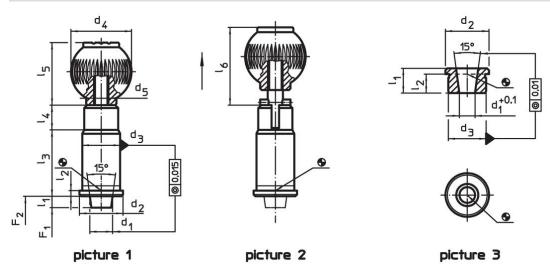
When using locking index plungers the knob is pulled out and turned  $90^{\circ}$ .

#### More information

### Notes

Bushings must be ordered separately.

# Drawing



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### **Order information**

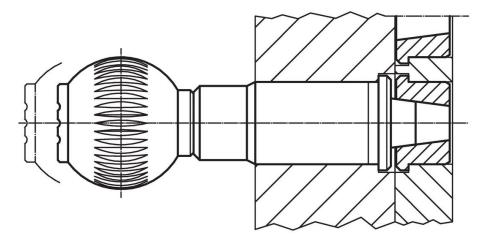
Nominal	Dimensions										Spring load <sup>1)</sup>		I	Art. No.	
diameter	d <sub>1</sub>	d <sub>2</sub>	d <sub>3</sub>	d₄	d <sub>5</sub>	I <sub>1</sub>	l <sub>2</sub>	I <sub>3</sub>	I <sub>4</sub>	I <sub>5</sub>	I <sub>6</sub>	F <sub>1</sub>	F <sub>2</sub>		
			n6			min.						~	~		
[mm]	[mm]								[N]		[g]				
with locking – picture 2															
10	10	19	16	25	M6	6	2.5	31	13	25	32.5	19	29	95	22130.0160

<sup>1)</sup> statistical average value

## **Accessories**

	Nominal diameter		I	Art. No.						
		d₁	d <sub>2</sub>	d <sub>3</sub>	I <sub>1</sub>	l <sub>2</sub>				
		+0.1		n6	min.					
	[mm]		[9]							
Socket for precision index plungers, tapered – picture 3										
9	10	7.10	19	16	11	8.5	13	22130.0190		

## **Application example**



## Compliance

## **RoHS** compliant

Contains lead - compliant according to exceptions 6a / 6b / 6c.

## Contains SVHC substances >0,1% w/w

Contains lead - SVHC list [REACH] as of 23.01.2024.

## **Contains Proposition 65 substances**



Lead can cause cancer and reproductive harm from exposure https://www.P65Warnings.ca.gov/

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## **Free from Conflict Minerals**

This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.



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